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RBT18002
Job Sheet 201358



Part No: RBT18002

Job Qty: 20 pcs

Part Name: Expandable Blade Bolts Inspection Work Aid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18002 Rev 1 IPP Rev A 18.01.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Small Fab - 1	20 pcs	11/29/19		0.00	20.00	Small Fab - 1	
							Small Fab - 2	MLL
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
120	QC 5	20 pcs	11/29/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	Nov 22 2019 4:40 PM
							QC 5 - 61	
							QC 5 - 81	
130	Packaging 3-1 - Stock - B4B	20 pcs	11/29/19		0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	



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Container No: S233803



Part: RBT18002

Job No: 201358

Serial No/Batch: S233803

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 11/21/19

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	28
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	20 pcs	11/29/19	0.00	0.00
				QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89

Part Op 110 - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into
 Descriptions: Pelican case APP-1170-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam
 to case 6-Pack case

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	80 Ea (4 ea)	110-Small Fab - 1	5223689
APP-1170-E	Case	20 Ea (1 ea)	110-Small Fab - 1	5225928
RB41011	Dart Tooling Placard, Aluminum	20 pcs (1 ea)	110-Small Fab - 1	3021040
RB412WA-CR&O-3-62-2A-1-2	Blade Bolt Segments Removal / Installation Workaid	20 pcs (1 ea)	110-Small Fab - 1	5231695
RBT18002-1	Bottom Foam use in case APP-1170-E	20 Ea (1 ea)	110-Small Fab - 1	5225926
RBT18002-3	Top Foam use in case APP-1170-E	20 Ea (1 ea)	110-Small Fab - 1	5225927

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	97524A032	80	689	0
	APP-1170-E	20	22	0
	RB41011	20	161	0
	RB412WA-CR&O-3-62-2A-1-2	20	0	0
	RBT18002-1	20	20	0
	RBT18002-3	20	20	0

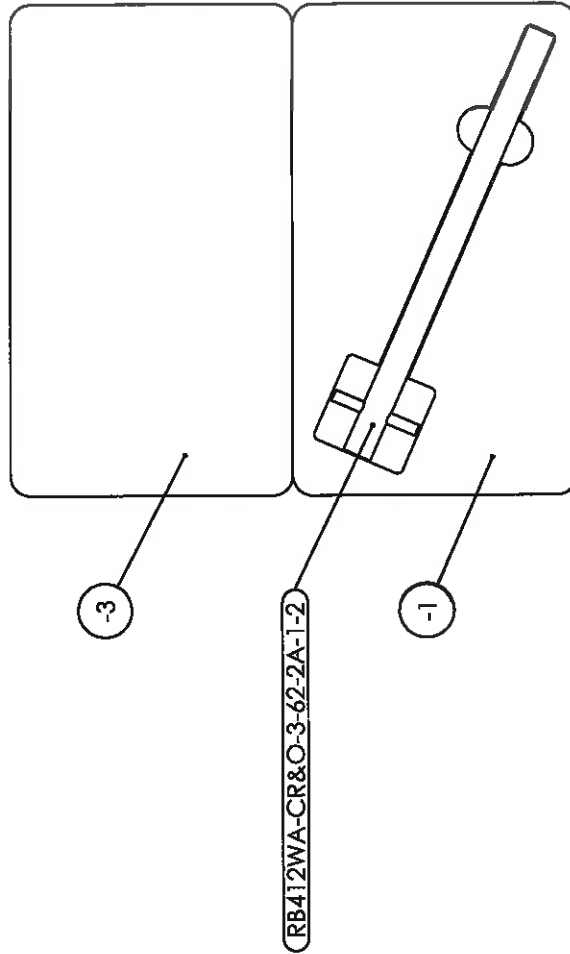
Part Specifications
Specifications could not be found.

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/29/2016	DPD	JAG



NOTE:
REFERENCE FIGURE 62-2A.



TITLE					
EXPANDABLE BLADE BOLT - DISASSEMBLY					
DWG NO. RBT18002					
REV 1					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES					
.XXX ± .005 FRACTIONS ± 1/8					
.XX ± .01 ANGLES ± 5°					
.X ± .1 SURFACES = 125					
1. BREAK ALL SHARP EDGES					
2. DIMENSIONAL LIMITS APPLY					
3. INTERPRET DIM AND TOL PER					
ASME Y14.5M-2009					
USED ON MODEL					
BELL 412					
SCALE 1:4					
DATE 9/21/2016					
SHEET 1 OF 3					

ASSY QTY	ASSY B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		RB412WA-CR&O-3-62-2A-1-2	1	WORK AID			1
	B/O	-1	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	2.05 X 4.13 X 10.63 (CASE SOLUTIONS)	2
	B/O	-3	1	TOP FOAM	ETHAFOAM 220, BLACK	1.05 X 4.13 X 10.63 (CASE SOLUTIONS)	3
	B/O	-5	1	CASE	PLASTIC	PELICAN #APP-1170-E	N/S
	B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S